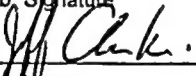



1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2010-37
6. Item	7. Description High Cargo Basket	8. Part Number 76610-01	9. Qty. 1	10. Serial/Batch No. 76601-14	11. Status/Work New
12. Remarks Modified with lid step IAW DCL704					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 02 Mar 2012		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mm/yyyy)	
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

7B Scott

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2010-37
6. Item	7. Description	8. Part Number	9 Qty	10. Serial/Batch No.	11. Status/Work
	High Cargo Basket	76610-01	1	76601-13	New
12. Remarks Modified with lid step IAW DCL704					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 28 Nov 2011		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

WORK ORDER 2010-37

Date opened: 9 November 2010

Project: High Mounted Quick Release Cargo Basket Assembly
Type: Bell 206L Series, 407Batch Quantity: 2 Complete Basket Assemblies (76610-01)
~~at this step~~

Approval: SH00-48

Drawing List: DCL766-2

Fabrication and Assembly Drawing(s)	Description
76610, Rev. 0	Basket Ass'y
76611, Rev. 0	Basket Body Ass'y
60632, Rev. 0	Basket Lid Ass'y
84255, Rev. 0	Handle Installation
84261, Rev. 0	Handle Bar Ass'y
84262, Rev. 0	Handle Bracket Ass'y
76405, Rev. 0	END STEP

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

List all non-conformities raised: _____


Welder Signature: _____

Date: _____

Inspector Signature: Jeff ClarkeDate: 02 MAR 2012

Drawing: 76610 Revision 0
 Assembly: 76610-01 Cargo Basket Ass'y (Quick-Release, High Mounted)

Qty Per	Part #	Description	Material	P.O.W.O.	Checked
2 Total	76610-01	Cargo Basket Assembly			
1	76611-01	Basket Body Assembly	Below		
1	60632-01	Basket Lid Assembly	Below		
1	84255-01	Handle Bar Installation	Below		
1	36280-01	Brace Assembly	9-2081 Brace	8093	
1	MS20001P4	Piano Hinge		8104	
1	76625-01	Placard	0.063" Sheet, 6061-T6 Aluminum	10051	
3	49205-14	Bumper	Argus Industries Bumper	10026	
A/R	CR3213-5-02	CherryMax Rivet		10089	
8	CR3523-5-02	Monel CherryMax Rivet		10064	
4	40088-14	Fitting	Ancra	10006	
4	AN960-616	Washer		10017/10025	
1	AN3-15A	Bolt		7077	
1	AN3-17A	Bolt		7077	
4	AN960-10	Washer		10049	
2	AN970-3	Washer		8067	
2	MS21044N3	Nut		10025	

Processes	Per	Mat'ls Used	Inspection	Signature
Riveting	AC43.13-1B	CR3213-4-02 Rivets		
Final Inspection	Drawing 76610			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 76611 Revision 1
 Assembly: 76611-01 Basket Body Ass'y (High Mounted Quick-Release)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
2 Total	76611-01	Basket Body Assembly			
1	76621-01	End Hoop	4130 Steel, 1/2" x 0.035 Sqr. Tube	10087	
4	76623-01	Hoop	4130 Steel, 1/2" x 0.035 Sqr. Tube		
1	76622-01	Hoop	4130 Steel, 1/2" x 0.035 Sqr. Tube		
2	60640-01	Rim	4130 Steel, 3/4" x 0.035 Sqr. Tube		
2	49212-01	Rim	4130 Steel, 3/4" x 0.035 Sqr. Tube		
5	60643-01	Spine	4130 Steel, 1/2" x 0.035 Sqr. Tube		
1	84262-01	Handle Bracket Assembly	Below	7007	
1	49215-01	Spacer	1018 Steel, 1/2" Rod	8094	
A/R	3/4-16F	Mesh	Expanded carbon steel		

Processes	Per	Mat'l's Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 76611			
Final Inspection	Drawing 76611			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 60632 Revision 0
 Assembly: 60632-01 Basket Lid Ass'y (High Mounted Quick-Release)

Qty Per	Part #	Description	Material	P.O.W.O.	Checked
2 Total	60632-01	Basket Lid Assembly			
2	60640-01	Rim	4130 Steel, 3/4" x 0.035 Sqr. Tube	10087	
2	49212-01	Rim	4130 Steel, 3/4" x 0.035 Sqr. Tube	↓	
4	49213-01	Lid Brace	4130 Steel, 3/4" x 0.035 Sqr. Tube		
1	49216-01	Spacer	1018 Steel, 1/2" Rod	7007	
1	84262-01	Upper Handle Bracket Assembly	Below		
1	36204-10	Placard Bracket	1018 Steel, 0.035" Sheet	2010	
A/R	3/4-16F	Mesh	Expanded carbon steel	8094	
6	60649-01	Step Brace	4130 Steel, 3/4" x 0.035 Sqr. Tube	10087	
A/R	60632-10	Tread Plate	3003 Aluminum, 0.063 tread sheet	10013	
A/R	CR3213-4-02	CHERRY RIVET		10088	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 60632			
Final Inspection	Drawing 60632			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 84255 Revision 0
Assembly: 84255-01 Handle Installation

Qty Per	Part #	Description	Material	P.O.W.O.	Checked
2 Total	84255-01	Handle Installation			
1	84261-01	Handle Bar Assembly	Below		
2	84267-01	Bracket	Delrin, 3/4" Sheet	WO2010-35	
2	36278-01	Spring (1 left, 1 right)	304 Stainless, 1/16" Dia Music Wire	9081	
2	36275-01	Bushing	SAE 660 Bronze, 5/16" Dia	6068	
2	AN3-12A	Bolt		10049	
4	AN3-11A	Bolt		10082	
12	AN960-10	Washer		10082	
6	MS21044N3	Nut		10049	

Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 84255			jc

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 84261 Revision 0
Assembly: 84261-01 Handle Bar Assembly

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
2 Total	36261-01	Handle Bar Assembly			
1	36277-01	Handle Bar	316 Stainless, 1.0 x 0.035 Rnd. Tube	10083	
2	84265-01	Lever	304 Stainless, 0.105 Sheet	10036	
2	36274-01	Bushing	304 Stainless, 7/16" x 0.065 Rnd. Tube	8076	
2	MS20615-4M3	Monel Rivet		7039	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Final Inspection	Drawing 84261			<i>je.</i>

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 84262 Revision 0
Assembly: 84262-01 Handle Bracket Assembly

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
2 Total	84261-01	Handle Bracket Assembly			
4	84272-01	Bushing	4130 Steel, 5/16" x 0.058 Tube	6076	
4	36273-01	Lid Bracket	321 Stainless, 0.050 Sheet	10037	
2	36275-02	Support	304 Stainless, 5/16" Rod	8065	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2, ER308L		
Final Inspection	Drawing 84262			<i>JK.</i>

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.